Certificate SA19/2615

SGS

The management system of

Saudi National Steel Factory Company

Road No. 7, Dammam 3rd Industrial City, Dammam, Saudi Arabia

has been assessed and certified as meeting the requirements of



ISO 9001:2015

For the following activities

Production and supply of steel billets, hot rolled deformed, plain steel bar, square bar, channel and angle bar in cut to length

This certificate is valid from 24 February 2022 until 24 February 2025 and remains valid subject to satisfactory surveillance audits. Recertification audit due a minimum of 60 days before the expiration date. Issue 2. Certified since 24 February 2019



Authorised by



SGS United Kingdom Ltd
Rossmore Business Park Ellesmere Port Cheshire CH65 3EN UK
t +44 (0)151 350-6666 f +44 (0)151 350-6600 www.sgs.com



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Page 1 of 1





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Saudi Arabian Oil Company Supplier Relationship Management B-102 North Park 2 Dhahran 31311 Saudi Arabia Tel.: (966 13) 874-0958 Fax: (966 13) 874-1495



Jul 16, 2020

SRQU-071-20

GURLOCHAN B. SINGH, CEO Saudi National Steel Factory Co. P.O. BOX 640 DAMMAM 31952 SAUDI ARABIA

Fax 013 894 8354

Mr. Singh,

We are pleased to inform you that your company is included in the Saudi Aramco Supplier Information System under Vendor Code No. **10065838**, for the following products provided your company continues to meet relevant Saudi Arabian and Saudi Aramco standards.

9COM	Description
6000000615	BAR; REINFORCING; STEEL; ASTM A 615

This approval, however, should not be construed as a commitment by Saudi Aramco to purchase from you. Being approved as a supplier only grant your company the opportunity, along with other approved sources, to respond to requests for submitting proposals in accordance with Saudi Aramco's established policies and procedures. All purchase agreements and orders will be issued based on the name and address stated in your commercial registration (CR), as stated above.

Saudi Aramco wishes to remind you that being recognized as a potential supplier is a privilege which carries with it serious obligations and responsibilities to act in a legal and ethical manner. We wish to remind you of the Saudi Aramco Supplier Code of Conduct (SCOC) which you acknowledged. Failure to abide by the principles set forth in the SCOC can result in adverse actions being taken by Saudi Aramco against you including suspension of you as a supplier. Saudi Aramco also expects each of its suppliers to satisfy each of the requirements of any purchase agreements or orders which might be placed and to act responsibly and reliably as a supply chain supplier.

Saudi Arabian Oil Company Supplier Relationship Management B-102 North Park 2 Dhahran 31311 Saudi Arabia Tel.: (966 13) 874-0958 Fax: (966 13) 874-1495



SRQU-071-20

Please note that evidence of representation from your supply source(s) must be supported by letter(s) of confirmation stipulating the territorial coverage and specific product lines involved. Your supply sources must have been accepted as qualified suppliers of the range of materials that you wish to supply. It is also important that you advise us immediately of any changes in the agreements which you have negotiated with your supply sources and/or any changes in your contact information such as postal address, telephone and fax numbers.

Suppliers should apply for Saudi Aramco Supplier Portal access by forwarding a request to <u>portal-registration@aramco.com</u>. The Supplier Portal is the main electronic business tool used between Saudi Aramco and its suppliers and serves to improve the flow and accuracy of key supply chain information.

For linking applicable 9CATs, please communicate with Standardization engineer Abdullah Abdulaziz Aldaij on (013) 8740641 or on abdullah.daeej@aramco.com

For further information or assistance, please contact Abdulrahman Aljedawi on (013) 874-1844 or the Supplier Help Desk on (013) 874-2222 or on SupplierHelpDesk@aramco.com

SP S

Adnan A. Jaman, Supervisor (A) Supplier Registration & Qualification Unit

It is the responsibility of the supplier to notify Saudi Aramco Supplier Relations Management Unit of the following:

- 1. Change of Name/ Address/ Owner(s)
- 2. Any change of the supplier location (sub sourcing fabrication of major components)
- 3. Discontinue of fabrication or supply of approved commodities (9COMs, 9CATS and/or MSGs)

الموضوع بشأن تاهيل مصنع شركة الحديد الوطفي السعودي

وزارة الشؤون البلدية والقروية والاسكان

(صوره)

المكرمين/ مصنع شركة البديد الوطني السعودي

الفاكس: ١٣٨٩٤٨٣٥٤

الماتف: ١٣٨٩٤٨٦١٠

الرباض: ١٦٥٢

72.00

السلام عليكم ومرحمة الله ومركأته. . . وبعد

تهديكم وكالة الوزارة للشؤون الفنية بشؤون الإسكان أطيب التحايا والتقدير، واشارة إلى خطابكم الوارد للوزارة برقم (١٤٨٢٦) وتاريخ ١٤٤٢/٠٦/٢٢ هـ بشأن طلب تأهيل مصنعكم في مشاريع الوزارة، وبعد الاطلاع والدراسة من قبل المختصين بالوزارة لملف التأهيل المقدم من قبلكم نفيدكم أنه لا مانع من تأهيل المصنع لتوريد حديد التسليح من الدرجة ٣٠ (Grade 60) علامة تجاربة (SNS) لمشاريع الوزارة وذلك لمدة عامين من تاريخه على أن يتم التقديم من خلال المقاولين والمطورين المنفذين لمشاريع الوزارة مع الالتزام بما يلي عند كل تقديم:

- ١- شهادة الهيئة السعودية للمواصفات والمقاييس والجودة (SASO) لحديد التسليح المطلوب توريده سارية الصلاحية.
- ٢- شهادات اختبار بمعدل عدد ثلاث عينات لكل قطر في مختبر محايد معتمد. وعلى أن يتم أخذ العينات بواسطة المعمل المختص وأن يذكر ذلك صراحة بتقريره، وعلى أن يشتمل التقرير على منحنيات الاختبار مصحوبة بقيم إجهاد الخضوع واجهاد الكسر ونسبة الإنفعال عند إجهاد الخضوع ونسبة الانفعال القصوي عند حدوث الكسر وطول العينة وقيمة معاير المرونة، وذلك للتأكد من مدى مطابقتها للمواصفات الفنية لمشاريع الوزارة.
 - ٣- جميع الشروط والمواصفات وجداول الكميات والمخططات التعاقدية لكل مشروع.
 - ٤- جميع شهادات الاختبارات بالإضافة إلى شهادات المنشأ لحديد التسليح المطلوب تورديه للمشاربع.
 - ٥- شهادة ضمان للمنتج حسب متطلبات العقد.

علماً بأن هذا الاعتماد لا يلزم الوزارة بأي منتجات لا تتوافق مع متطلبات المشاريع التابعة لها.

0

وتقبلوا تحياتي وتقدسري

1

وكيل الوزارة المساعد والشؤون الغنية

م نایف بن بوسف ادار این

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الهيئة السعودية للمواصفات والمقاييس والجودة Saudi Standards, Metrology and Quality Org.

شهادة ترخيص باستعمال علامة الجودة License For Use of The Quality Mark

رقم الترخيص: License Number: 1-000002050074490274542-1438

SASO certifies that it has granted the right to use (SASO) quality mark on the following products, after fulfilling the required requirements according to the related normative references:

تشهد الهيئــة السعودية للمواصفات والمقاييــس والجــودة بأنها رخصت باستعمال علامــة الجودة علــى المنتجات الموضحــة أدناه بعد اســتيفاءها للمتطلبات اللازمة وفق المراجع القياسية الخاصة بها:

The Establishment:	مصنع شركة الحديد الوطني السعودي	المنشأة:
The Establishment's Address:	الدمام – المدينة الصناعية الثالثه	عنوان المنشآة:
Production Line Location:	الدمام – المدينة الصناعية الثالثه	موقع خط الإنتاج:
Normative References:	SASO ASTM A615/2018 اللائحة الفنية لمواد البناء — الجزء الأول	المراجع القياسية:
The Trade Mark:	SNS	العلامة التجارية:
The Product:	اسياخ الصلب الكربوني	المئتج: (تفاصيل المنتج في المنحق)
Date of Granting:	2018/05/27	تاريخ المنح:
Date of Renwal:	2021/04/23	تاريخ التجديد:
Date of Expiry:	2024/04/22	تاريخ الانتهاء:

الأدارة المنح الهيثة السعودية للمواصفات والمقاييس والجودة Saudi Standards, Metrology and Quality Org.

نائب المحافظ للمطابقة والعمليات Vice-Governor, Operations and Conformity

> المهندس/ سعود بن راشد العّسكر Eng. Saud R. AlAskar



للتأكد من صحة هذه الشهادة يرجى زيارة موقعنا على الإنترنت، وأي كشط أو تغيير في هذه الشهادة يلغيها. To verify this certification visit SASO website, and any changes or modification on this certificate will affect its validity.



ملحق شهادة ترخيص باستعمال علامة الجودة Appendix (License For Use of The Quality Mark)

الهيئة السعودية للمواصفات والمقاييس والجودة Saudi Standards, Metrology and Quality Org.

Saudi Standards المواطفات السعودية

مصنع شركة الحديد الوطئي السعودي

1-000002050074490274542-1438 اسياخ الصلب الكربوني 2024/04/22 SNS

- India Thinke Terral تاريخ المنح/التجديد

اسياخ الصلب الكربوني ذات النتوءات لتسليح الخرسانة من الدرجة ٢٠ (Grade 60) (32 ،28 ،25 ،22 ،20 ،18 ،16 ،14 ،12 ،10 ،8)

Date of Granting/Renewal

2021/04/23

GCC ACCREDITATION CENTER GAC

Product Certification ISO/IEC 17065.2012 APC 0044

2/2

الميئة السعودية للمواصفات والمقاييس والجودة Saudi Standards, Metrology and Quality Org.

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To verify this certification visit SASO website, and any changes or modification on this certificate will affect its validity, للتأكد من صحة هذه الشهادة يرجى زيارة موقعنا على الإنترنت, وأي خشط أو تغيير في هذه الشهادة يلغيها

QMS-F-10-98 Issue # 5 Rev # 2

Date 25/04/1441 Date 02/05/1442



www.saso.gov.sa info@saso.gov.sa





الهيئة السعودية للمواصفات والمقاييس والجودة Saudi Standards, Metrology and Quality Org.

شهادة ترخيص باستعمال علامة الجودة

License For Use of The Quality Mark

License No:

1-000002050074490274542-1438

رقم الترخيص:

SASO certifies that:

تشهد الهيئة السعودية للمواصفات والمقاييس والجودة بأنها رخصت

مصنع شركة الحديد الوطنى السعودى

Address:

الدمام - المدينة الصناعية الثالثة

العنوان:

Grant the right to use SASO quality mark on a following product:

باستعمال علامة الجودة على منتجاتها التالية:

أسياخ الصلب الكربوني ذات النتوءات لتسليح الخرسانة من الدرجة ٥٠ (Grade 60) للأقطار الاسمية التالية: (8 ، 10 ، 12 ، 14 ، 16 ، 18 ، 20 ، 22 ، 25 ، 28) مم ، علامة تجارية (SNS) فقط.

After fulfilling the required requirements according to the normative documents:

بعد استيفائها للمتطلبات اللازمة وفق المراجع القياسية التالية:

SASO ASTM A 615/2015

Date of issue:

Date of renewal:

Date of expiry:

1439/09/12

1442/09/11

بداية تاريخ المنح: تاريخ التجديد:

تاريخ الإنتهاء:

PRODUCT CERTIFICATION

APC 0044

www.saso.gov.sa



الخيارة

والعائي السفودان ارمقاهمان فالمواشين فالخفد Saudi Standards, Metrology and Quality Org.

نائب المحافظ للمطابقة والجودة

Vice-Governor for Conformity & Quality

تم منح هذا الترخيص وفقاً لتنظيم الهيئة السعودية للمواصفات والمقاييس والجودة الصادر بقرار مجلس الوزراء رقم ٢١٦ وتاريخ ٦/١٧ ١٤٣١هـ

This license is granted according to the regulation of Saudi Standards, Metrology and Quality Organization that was issued based on the Council of Ministers' Resolution No. 216 dated 31-05-2010

تخضع هذه الشهادة خلال مدة سريانها للأنظمة واللوائح ذات العلاقة في المملكة العربية السعودية وأي تعليمات أو تعديلات تصدرها الهيئة.

OMS- F-10 -98

Date21/08/1439 Date21/08/1439

Issue # 4

Rev # 0



SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

BEND TEST REPORT

Receipt Date:

M2K180455 30 July. 2018

Test Date:

Report No .:

31 July. 2018

Report Date: Page No.:

04 Aug. 2018 6 of 6

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By

Saudi National Steel Factory Co.

Sample Condition

Good

Sample Description

16mmØ Deformed Steel Bar

Heat No.

July - 75

Material Specification

ASTM A 615 Gr.60

Test Method

ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions	
Bend Specimen No.	:	3	
Nominal Diameter	(mm) :	16.00	
Cross - Sectional Area	(mm²) :	201.06	
Specimen Dimension (Diameter x Length)	(mm) :	16.00 X 400	
Pin Diameter (3.5d)	(mm) :	56.00	
Degree of Bending	:	180°	

Bend Specimen No.	Method of Bend	Results	Remarks
Sample - 3	Guided Bend	No crack on the outside of the bend portion	SATISFACTORY

Tested By: **Abdul Mannan**

Verified By:

Approved By:

Mohd.Usman Khan

Supervisor

Department Manager

Met-Lab Department

Met-Lab Department

Bernard T.Penuliar

This report relates only to the sample tested and shall only be reproduced in full with a written approval of AHSL testing laboratory.





SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

 Report No.:
 M2K180455

 Receipt Date:
 30 July. 2018

 Test Date:
 31 July. 2018

 Report Date:
 04 Aug. 2018

 Page No.:
 3 of 6

TENSILE TEST REPORT

Saudi National Steel Factory Co.

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By

Sample Condition

God

Carrala Danaiation

Good

Sample Description

16mmØ Deformed Steel Bar

Heat No.

July - 75

Material Specification

ASTM A 615 Gr.60

Test Method

ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions
Tensile Specimen No.	:	3
Nominal Diameter	(mm) :	16.00
Cross - sectional Area	(mm²) :	201.06
Weight	(Kg) :	0.894
Length	(m) :	0.600
Nominal Mass	(Kg/m) :	1.577
Gauge Length	(mm) :	200.00

Test Properties	Units	As per standard / Specification Requirement	Obtained Values
Yield Load	(kN) :		108.24
Yield Strength (0.2% Offset)	(MPa) :	420.0 (min)	538.39
Tensile Load	(kN) :		137.25
Tensile Strength	(MPa) :	620.0 (min)	682.62
Elongation	(%) :	9.0 (min)	10.00
Comment	:		SATISFACTORY

Tested By: Abdul Mannan

Verified By :

Approved By :

1

Supervisor

Met-Lab Department

Mohd.Usman Khan

Bernard T.Penuliar

Department Manager

Met-Lab Department

This report relates only to the sample tested and shall only be reproduced in full with a written approval of AHSL testing laboratory.

N.STANGER

C.R. 2051002999 Met. & NDT



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الحوطي ALHOTY STANGER

SAUDI NATIONAL STEEL CLIENT:

P.O. BOX 640, AL KHOBAR 31952, KSA

M2K180455 eport no.: 30 July 2018 eceived Date: est Date: 04 Aug. 2018 Report Date: 08 Aug. 2018

Page No.:

1 of 1

CHEMICAL ANALYSIS

"TEST REPORT ON REBAR SAMPLE"

Sample Identification

16mmØ REBAR

Sampled by

Client

AHS Lab. Ref. No.

KHMAD183111 / 002

Material Specification : ASTM A615 Grade 60

TEST METHOD REF.

- Spectrometric analysis using AMETEK SPECTROMAXx Stationary spark OES Instrument.
- SOP/AHS/MA/047

	RESULTS		
Carbon (C)	%	-	0.23
Sulphur (S)	%	=-	0.027
Phosphorous (P)	%	=	0.010
Manganese (Mn)	%	=	0.76
Silicon (Si)	%	=	0.40

LT = Less than the detection limit

REMARKS:

The above chemical analysis result of the rebar sample complies with the chemical requirement of ASTM A615 / A615M-09, Grade 60 material.

NAEEM ZAIDI, M. Sc.

Manager

Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

Laboratories & Male

A. N. M. OMAR, M. Sc.

Assistant Manager

Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

This report relates only to the sample tested and shall only be reproduced in full with the written approval of Al Hoty-Stanger testing laboratory.



SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

 Report No.:
 M2K180455

 Receipt Date:
 30 July. 2018

 Test Date:
 30 July. 2018

 Report Date:
 04 Aug. 2018

 Page No.:
 4 of 6

BEND TEST REPORT

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By : Saudi National Steel Factory Co.

Sample Condition : Good

Sample Description : 18mmØ Deformed Steel Bar

Heat No. : July - 175

Material Specification : ASTM A 615 Gr.60 Test Method : ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions	
Bend Specimen No.	:	1	
Nominal Diameter	(mm) :	18.00	
Cross - Sectional Area	(mm²) :	254.46	
Specimen Dimension (Diameter x Length)	(mm) :	18 x 400	
Pin Diameter (5d)	(mm) :	90.00	
Degree of Bending	:	180°	

Bend Specimen No.	Method of Bend	Results	Remarks
Sample - 1	Guided Bend	No crack on the outside of the bend portion	SATISFACTORY

Test Witnessed By: Bipul Kr. Sinha - Saudi National Steel

Tested By: Abdul Mannan

Verified By :

Mohd.Usman Khan

Supervisor

Met-Lab Department

Approved By:

Bernard T.Penuliar

Department Manager

Met-Lab Department

This report relates only to the sample tested and shall only be reproduced in full with a written approval of AHSL testing laboratory.

C.R. 2051002999 Met. & NDT

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SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

 Report No.:
 M2K180455

 Receipt Date:
 30 July. 2018

 Test Date:
 30 July. 2018

 Report Date:
 04 Aug. 2018

 Page No.:
 1 of 6

TENSILE TEST REPORT

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By : Saudi National Steel Factory Co.

Sample Condition : Good

Sample Description : 18mmØ Deformed Steel Bar

Heat No. : July - 175

Material Specification : ASTM A 615 Gr.60 Test Method : ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions
Tensile Specimen No.	:	1
Nominal Diameter	(mm) :	18.00
Cross - sectional Area	(mm²) :	254.46
Weight	(Kg) :	1.180
Length	(m) :	0.600
Nominal Mass	(Kg/m) :	1.966
Gauge Length	(mm) :	200.00

Test Properties	Units	As per standard / Specification Requirement	Obtained Values
Yield Load	(kN) :		132.82
Yield Strength (0.2% Offset)	(MPa) :	420.0 (min)	521.93
Tensile Load	(kN) :		176.07
Tensile Strength	(MPa) :	620.0 (min)	691.91
Elongation	(%) :	9.0 (min)	16.00
Comment			SATISFACTORY

Test Witnessed By: Bipul Kr. Sinha - Saudi National Steel

Tested By: Abdul Mannan

Verified By :

Mohd.Usman Khan

Supervisor

Met-Lab Department

Approved By:

Bernard T.Penuliar

Department Manager

Met-Lab Department

This report relates only to the sample tested and shall only be reproduced in full with a written approval of AHSL testing laboratory.

STANGERLY

C.R. 20510029 Met. & NDT

boratories & Mat



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SAUDI NATIONAL STEEL CLIENT:

P.O. BOX 640, AL KHOBAR 31952, KSA

Report no.:	M2K180455
Received Date:	30 July 2018
est Date :	30 July 2018
Report Date:	31 July 2018

1 of 1

Page No.:

CHEMICAL ANALYSIS

"TEST REPORT ON REBAR SAMPLE"

Sample Identification

18mmØ REBAR

Sampled by

Client

AHS Lab. Ref. No.

KHMAD183051 / 001

Material Specification : ASTM A 615 Grade 65

TEST METHOD REF.

- Spectrometric analysis using AMETEK SPECTROMAXx Stationary spark OES Instrument.
- SOP/AHS/MA/047

RESULTS

Carbon (C)	%	=	0.31
Sulphur (S)	%	=	0.028
Phosphorous (P)	%	=	0.003
Manganese (Mn)	%	=	0.72
Silicon (Si)	%	=	0.33
and the second second			

LT = Less than the detection limit

REMARKS:

The above chemical analysis result of the Rebar sample complies with the chemical requirement of ASTM A615 / A615M-09b, Grade 65 material.

R. 2051002999

NAEEM ZAIDI, M. Sc.

Manager

Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

A. N. M. OMAR, M. Sc.

Assistant Manager

Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

Laboratories & Mal This report relates only to the sample tested and shall only be reproduced in full with the written approval of Al Hoty-Stanger testing laboratory.



SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

M2K180455 Report No.: Receipt Date: 30 July. 2018 Test Date: 31 July. 2018 04 Aug. 2018 Report Date: Page No.: 2 of 6

TENSILE TEST REPORT

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By

Saudi National Steel Factory Co.

Sample Condition

Good

Sample Description

Heat No.

14mmØ Deformed Steel Bar July - 125

Material Specification

ASTM A 615 Gr.60

Test Method

ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions	
Tensile Specimen No.		2	
Nominal Diameter	(mm) :	14.00	
Cross - sectional Area	(mm²) :	153.93	
Weight	(Kg) :	0.703	
Length	(m) :	0.600	_
Nominal Mass	(Kg/m) :	1.209	_
Gauge Length	(mm) :	200.00	

Test Properties	Units	As per standard / Specification Requirement	Obtained Values
Yield Load	(kN) :		74.35
Yield Strength (0.2% Offset)	(MPa) :	420.0 (min)	482.99
Tensile Load	(kN) :	-	95.38
Tensile Strength	(MPa) :	620.0 (min)	619.60
Elongation	(%) :	9.0 (min)	11.00
Comment		-	UNSATISFACTORY

Tested By: **Abdul Mannan**

Verified By:

Approved By:

Mohd.Usman Khan

Supervisor

Met-Lab Department

Bernard T.Penuliar

Department Manager

Met-Lab Department

This report relates only to the sample tested and shall only be reproduced in full with a written approval of AHSL testing laboratory.

STANGER LTO

تجليل المعادن C.R. 2051002999 Met. & NDT

و فحص العالم

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SAUDI NATIONAL STEEL FACTORY CO.

Al Khobar, K.S.A

M2K180455 Report No .: Receipt Date: 30 July. 2018 Test Date: 31 July. 2018 04 Aug. 2018 Report Date: Page No .: 5 of 6

BEND TEST REPORT

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By

Saudi National Steel Factory Co.

Sample Condition

Good

Sample Description

14mmØ Deformed Steel Bar

Heat No.

July - 125

Material Specification

ASTM A 615 Gr.60

Test Method

ASTM A 370 - 2017

B. EQUIPMENT DETAILS:

Make / Model	Equipment Serial No.	Calibration date	Calibration Due date
INSTRON	400HVLL3537	6-Apr-18	6-Apr-19

C.TEST RESULTS:

Test Parameters	Units	Dimensions	
Bend Specimen No.		2	
Nominal Diameter	(mm) :	14.00	
Cross - Sectional Area	(mm²) :	153.39	
Specimen Dimension (Diameter x Length)	(mm) :	14.00 x 400	
Pin Diameter (3.5d)	(mm) :	49.00	
Degree of Bending		180°	

Bend Specimen No.	Method of Bend	Results	Remarks
Sample - 2	Guided Bend	No crack on the outside of the bend portion	SATISFACTORY

Tested By: **Abdul Mannan**

Verified By

Approved By:

Mohd.Usman Khan

Supervisor

Met-Lab Department

Bernard T.Penuliar

Department Manager Met-Lab Department

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C.R. 2051002999





SAUDI NATIONAL STEEL CLIENT:

P.O. BOX 640, AL KHOBAR 31952, KSA

M2K180455 Report no .: Received Date: 30 July 2018

04 Aug. 2018 est Date: 08 Aug. 2018 Report Date:

Page No.: 1 of 1

CHEMICAL ANALYSIS

"TEST REPORT ON REBAR SAMPLE"

Sample Identification

14mmØ REBAR

Sampled by

Client

AHS Lab. Ref. No.

KHMAD183111 / 001

Material Specification

ASTM A615 Grade 60

TEST METHOD REF.

- Spectrometric analysis using AMETEK SPECTROMAXX Stationary spark OES Instrument.
- SOP/AHS/MA/047

RESULTS

Carbon (C)	%	=	0.26
Sulphur (S)	%	=	0.039
Phosphorous (P)	%	=	0.009
Manganese (Mn)	%	=	0.71
Silicon (Si)	%	=	0.43

LT = Less than the detection limit

REMARKS:

The above chemical analysis result of the rebar sample complies with the chemical requirement of ASTM A615 / A615M-09, Grade 60 material.

NAEEM ZAIDI, M. Sc.

Manager

Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

A. N. M. OMAR, M. Sc.

Assistant Manager Materials Analysis Dept.

For AL HOTY-STANGER LTD. CO.

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